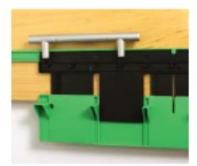


Step 1
Firstly, determine the distance from the top of the door where the first hole is required.



Step 4
For a standard hole centre, simply read off the scale the desired hole centres and mark the door with the position of the second hole.



Step 2
Then determine the distance from the side of the door where the first hole is required.



Step 5
The jig is now set up for all doors in the kitchen and each door can quickly be marked out ready for drilling.



Step 3
Using either a 2 mm pilot drill bit or an awl, mark the door where the first hole is required.