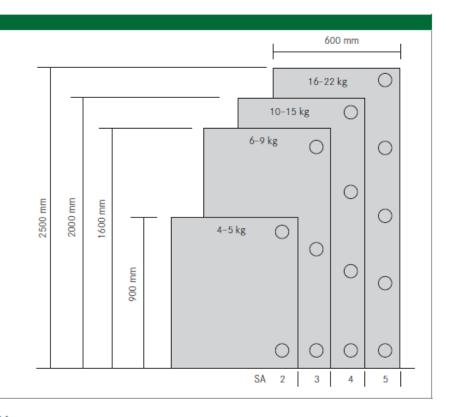
#### **Technical information**

#### NUMBER OF HINGES PER DOOR

#### Description

This is determined by the door height, door weight, quality of the material and the fixing of the cup and mounting plate. The load and height data refer to 600 mm standard door widths.

Hinges with Ø 26 mm housings have been tested with a door width of 450 mm. In case of doubt, the number of hinges should be determined with a trial fitting.



#### DOOR REVEAL AND MINIMUM REVEAL

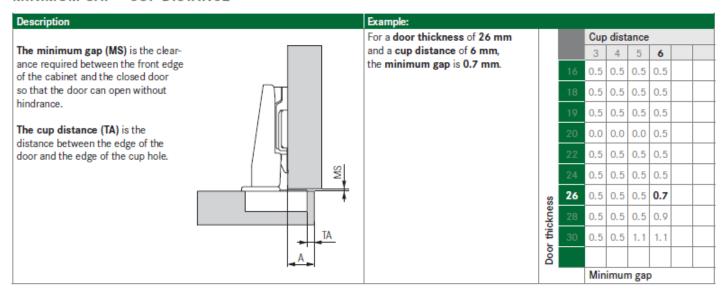
Description	Full overlay door	Half overlay door	Inset door
The reveal is the distance between two doors or between the door and the cabinet side wall.  The minimum reveal (F) is the clearance required between two doors or between door and side wall so that the door can open without hindrance.		2×F	

#### Minimum reveal table Achievable reveal with inset door Cup distance Cup distance The width of reveal required depends The table shows the achievable reveal 3 4 5 6 4 5 width for inset doors, depending on 6 on the thickness of the door. the cup distance and mounting plate 0.1 0.1 0.1 0.1 height. 0.2 0.2 0.2 0.2 2 4 For a 18 mm thick door and a cup distance of 6 mm the reveal 0.3 0.3 0.3 0.3 2 4 required is 0.2 mm. For a cup distance of 4 mm and 0.4 0.4 0.4 0.4 a mounting plate height of 4 mm Important the reveal is 2 mm. 0.7 0.7 0.7 0.7 Reveals were calculated for doors with a radius of 1 mm! Hinge dimen-1.0 1.0 1.0 1.0 Door thickness sions and reveal calculation with 1.4 1.4 1.4 1.4 Door reveal factory setting. 1.9 1.9 1.9 1.9 We recommend a trial fitting. 3.8 2.9 2.6 2.5 Minimum reveal (F) Mounting plate height

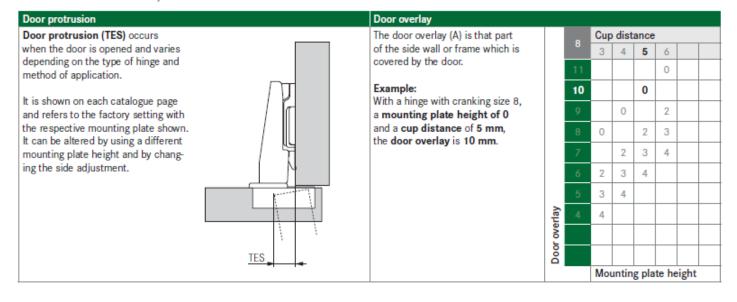
#### **ADJUSTMENTS**

# Description The height adjustment option depends on the type of mounting plate. All adjustments can be carried out independently of each other. Side adjustment +1/-3 mm Depth adjustment +3/-1 mm Height adjustment +/- 2mm Out independently of each other.

#### MINIMUM GAP - CUP DISTANCE



#### DOOR PROTRUSION / DOOR OVERLAY



95° profiled door hinge (Door thicknesses up to 30 mm)



- 95° opening angle
   Minimum reveals with thick doors
- · Soft-close compatible
- · Optimum reveals with door thicknesses up to 30 mm
- · With self-closing mechanism (spring)
- · 3-dimensional adjustment with appropriate mounting plate

#### ORDER INFORMATION

		Material			with	Item No.	
Door overlay		Сир	Arm	Cranking	spring	Slide-on Screw fixing	Slide-on Press fitting
Full overlay		Steel, nickel-plated	Steel, nickel-plated	0	•	F016073 <b>028</b>	F016073 <b>029</b>
Half overlay		Steel, nickel-plated	Steel, nickel-plated	8	•	F016073 <b>039</b>	-
Inset		Steel, nickel-plated	Steel, nickel-plated	15	•	F016073044	F016073 <b>045</b>

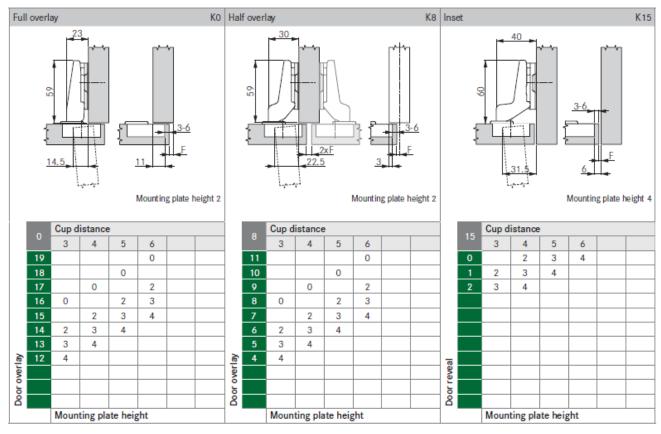
#### **COVER CAPS**

	Designation	Cranking	Imprinted/ Embossed	Item No.
	Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	F069073570
	Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8/15	On request	F069073669

	Designation	Item No.
	Soft-close Pin	F069066528
Roll	Soft-close Click-on set	F069073714

	Designation	Item No.	
	Chipboard screw Ø 3.5 x 15 mm	F146073 <b>976</b>	
	Hinge cup cover cap, steel, nickel-plated, not imprinted	F069073687	

All dimensions in millimetres



#### MINIMUM GAP

		Cup d	istance			
		3	4	5	6	
	16	0.5	0.5	0.5	0.5	
	18	0.5	0.5	0.5	0.5	
	19	0.5	0.5	0.5	0.5	
	20	0.0	0.0	0.0	0.5	
SS	22	0.5	0.5	0.5	0.5	
Door thickness	24	0.5	0.5	0.5	0.5	
hic	26	0.5	0.5	0.5	0.7	
ort	28	0.5	0.5	0.5	0.9	
å	30	0.5	0.5	1.1	1.1	
		Minim	um ga	р		

#### MINIMUM REVEAL

		Cup d	istance	•		
		3	4	5	6	
	16	0.1	0.1	0.1	0.1	
	18	0.2	0.2	0.2	0.2	
	19	0.3	0.3	0.3	0.3	
	20	0.4	0.4	0.4	0.4	
SS	22	0.7	0.7	0.7	0.7	
Door thickness	24	1.0	1.0	1.0	1.0	
hid	26	1.4	1.4	1.4	1.4	
ort	28	1.9	1.9	1.9	1.9	
å	30	3.8	2.9	2.6	2.5	
Minimum reveal (F)						

#### NOTES

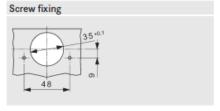
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

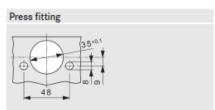
**Important:** The reveals were calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

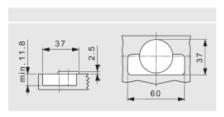
We recommend a trial fitting.

#### **DRILLING PATTERNS**





#### **CUP DIMENSIONS**



170° wide-angle hinge (Door thicknesses up to 26 mm)



- · 170° opening angle
- · Soft-close compatible
- Optimum reveals with door thicknesses up to 26 mm
- With shallow cup depth (11 mm) also suitable for soft-formed doors
- Zero protrusion with door open 90°
- Finger guard
- · With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

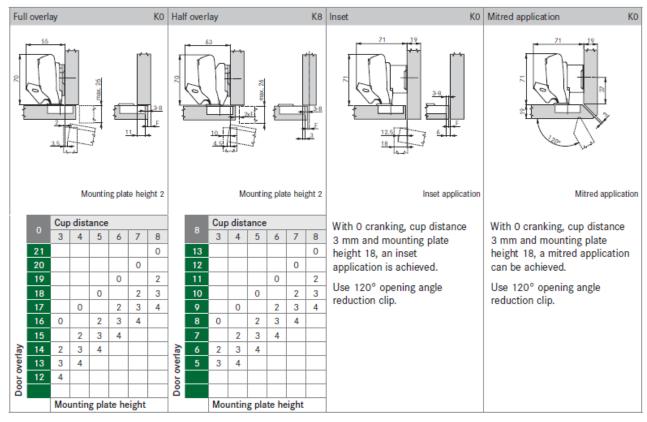
#### ORDER INFORMATION

Door overlay		Mat	Material			Item No.	
		Cup Arm		Cranking	with spring	Slide-on Screw fixing	Slide-on Press fitting
Full overlay	1	Zamak, nickel-plated	Zamak, nickel-plated	0		F016073 <b>077</b>	F016073 <b>078</b>
Half overlay	4	Zamak, nickel-plated	Zamak, nickel-plated	8		F016073 <b>079</b>	2

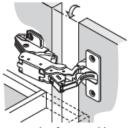
Designation	Item No.
Soft-close Pin	F069066528
170° Soft-close	F069073 <b>729</b>

	Designation	Item No.
M	120° opening angle reduction clip, plastic, black	F069073402
	Chipboard screw Ø 3.5 x 15 mm	F146073 <b>97</b> 6

All dimensions in millimetres



#### ZERO PROTRUSION



Zero protrusion for use with inset drawers.

With 0 cranking and mounting plate height 0, the door will be flush with the cabinet at 90°.

#### MINIMUM GAP

		Cup	Cup distance					
		3	4	5	6	8	10	
	16	0.5	0.5	0.5	0.5	0.5	0.5	
	18	0.5	0.5	0.5	0.5	0.5	0.5	
	19	0.5	0.5	0.5	0.5	0.5	0.5	
	20	0.5	0.5	0.5	0.5	0.5	0.5	
SS	22	0.5	0.5	0.5	0.5	0.5	0.5	
ë	23	0.5	0.5	0.5	0.5	0.5	0.5	
Door thickness	24	0.5	0.5	0.5	0.5	0.5	0.5	
ort	25	0.5	0.5	0.5	0.5	0.5	0.5	
å	26	0.5	0.5	0.5	0.5	0.5	0.5	
		Min	imun	n gap	)			

# MINIMUM REVEAL

		Cup	Cup distance				
		3	4	5	6	7	8
	16	0.0	0.0	0.0	0.0	0.0	0.0
	18	0.0	0.0	0.0	0.0	0.0	0.0
	19	0.0	0.0	0.0	0.0	0.0	0.0
	20	0.0	0.0	0.0	0.0	0.0	0.0
S	22	0.0	0.0	0.0	0.0	0.0	0.0
e e	23	0.0	0.0	0.0	0.0	0.0	0.0
Door thickness	24	0.0	0.0	0.0	0.5	1.8	2.0
ort	25	6.5	6.5	6.0	5.5	4.8	4.0
õ	26	10.5	9.5	8.5	7.5	6.5	5.5
		Min	imu	m rev	/eal	(F)	

#### **NOTES**

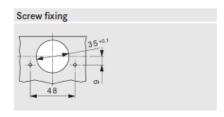
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

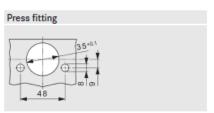
Important: The reveals were calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

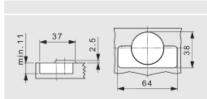
We recommend a trial fitting.

#### DRILLING PATTERNS





#### **CUP DIMENSIONS**



# NEXIS SLIDE-ON 05/90/4 95° blind corner hinge (Door thicknesses up to 30 mm)



- For direct mounting on protruding post
- · 95° opening angle
- · Optimum reveals with door thicknesses up to 30 mm
- · Soft-close compatible
- · With self-closing mechanism (spring)
- · 3-dimensional adjustment with appropriate mounting plate

#### ORDER INFORMATION

Door overlay		Material		with	Item No.	
		Cup Arm		spring	Slide-on Screw fixing	
Inset		Steel, nickel-plated	Zamak, nickel-plated		F016073048	

#### COVER CAP

Designation	Imprinted/ Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	F069073570

Designation	Item No.
Soft-close Pin	F069066528
Soft-close Click-on set	F069073714
	Soft-close Pin

	Designation	Item No.
	Chipboard screw Ø 3.5 x 15 mm	F146073 <b>97</b> 6
8	Hinge cup cover cap, steel, nickel-plated, not imprinted	F069073687

All dimensions in millimetres



#### MINIMUM REVEAL

		Cup d	istance	е			
		3	4	5	6		
	16	0.1	0.1	0.1	0.1		
	18	0.2	0.2	0.2	0.2		
	19	0.3	0.3	0.3	0.3		
	20	0.4	0.4	0.4	0.4		
SS	22	0.7	0.7	0.7	0.7		
Door thickness	24	1.0	1.0	1.0	1.0		
hic	26	1.4	1.4	1.4	1.4		
ort	28	1.9	1.9	1.9	1.9		
å	30	3.8	2.9	2.6	2.5		
Minimum reveal (F)							

#### **NOTES**

**Important:** The reveals were calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

# NEXIS SLIDE-ON 05/90/0 95° blind corner hinge (Door thicknesses up to 30 mm)



- For direct mounting on protruding post
- · 95° opening angle
- · Optimum reveals with door thicknesses up to 30 mm
- Soft-close compatible
- · Short hinge arm
- · With self-closing mechanism (spring)
- · 3-dimensional adjustment with appropriate mounting plate

#### ORDER INFORMATION

Door overlay		Material		with	Item No.	
		Cup Arm		spring	Slide-on Screw fixing	
Inset		Steel, nickel-plated	Zamak, nickel-plated		F016073 <b>027</b>	

#### SUITABLE MOUNTING PLATES

Drilling pattern	Drilling pattern Height Materia		Fixing	Hole spa-	Item No.	
10-16			1000000	cing	Screw fixing	
77 28	0	Zamak, natural	Wood screws	32	F063073348	

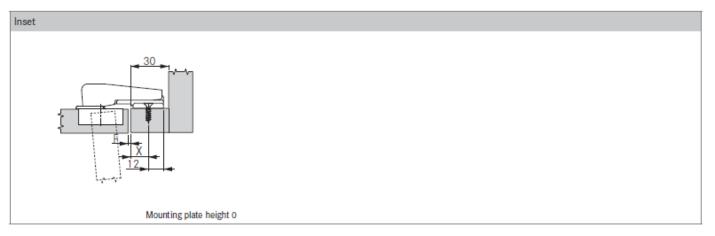
#### COVER CAP

Designation	Imprinted/ Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	F069073570

	Designation	Item No.
2	Soft-close Pin	F069066528
Roff	Soft-close Click-on set	F069073714

	Designation	Item No.
	Chipboard screw Ø 3.5 x 15 mm	F146073976
8	Hinge cup cover cap, steel, nickel-plated, not imprinted	F069073687

All dimensions in millimetres



#### MOUNTING PLATE POSITION

		Cup d	istance	•			
		3	4	5	6		
_	17	0					
Mounting plate position (X)	16	1	0				
tio	15	2	1	0			
S Si	14	3	2	1	0		
g.	13	4	3	2	1		
pla	12	5	4	3	2		
ing	11	6	5	4	3		
in in	10	7	6	5	4		
š							
Door reveal							

#### MINIMUM REVEAL

		Cup d	istance	9			
		3	4	5	6		
	16	0.1	0.1	0.1	0.1		
	18	0.2	0.2	0.2	0.2		
	19	0.3	0.3	0.3	0.3		
	20	0.4	0.4	0.4	0.4		
S	22	0.7	0.7	0.7	0.7		
e e	24	1.0	1.0	1.0	1.0		
hic	26	1.4	1.4	1.4	1.4		
Door thickness	28	1.9	1.9	1.9	1.9		
o	30	3.8	2.9	2.6	2.5		
	Minimum reveal (F)						

#### NOTES

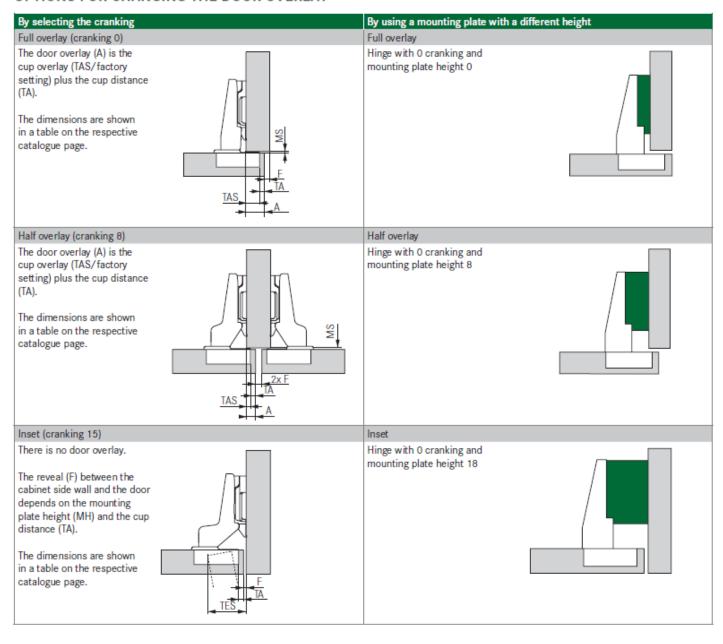
**Important:** The reveals were calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

Technical information

#### OPTIONS FOR CHANGING THE DOOR OVERLAY



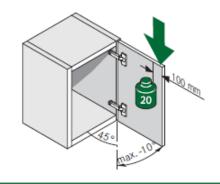
#### **TEST CRITERIA FOR HINGES**

#### Functional test

#### Static load - vertical Additional load: 20 kg

Opening angle: max.-10°

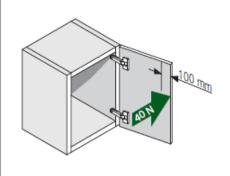
Number: 10



#### Static load - horizontal

Force: 40 N

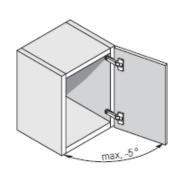
Number: 10



#### Endurance test

Opening angle: max. -5°

Open and close movements: 100,000

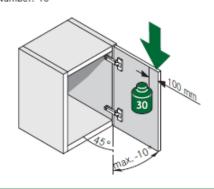


#### Overload testing

#### Vertical

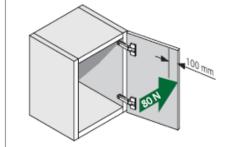
Additional load: 30 kg Opening angle: max. -10°

Number: 10



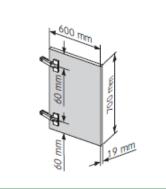
#### Horizontal

Force: 80 N Number: 10



#### Test door

Weight approx. 5.2 kg



#### Salt spray and humidity test

Based on DIN ISO 9227 and DIN 6270-2

