PORTMAN

P755 / P757

Simultaneous Kit

FITTING INSTRUCTIONS





COMPONENTS

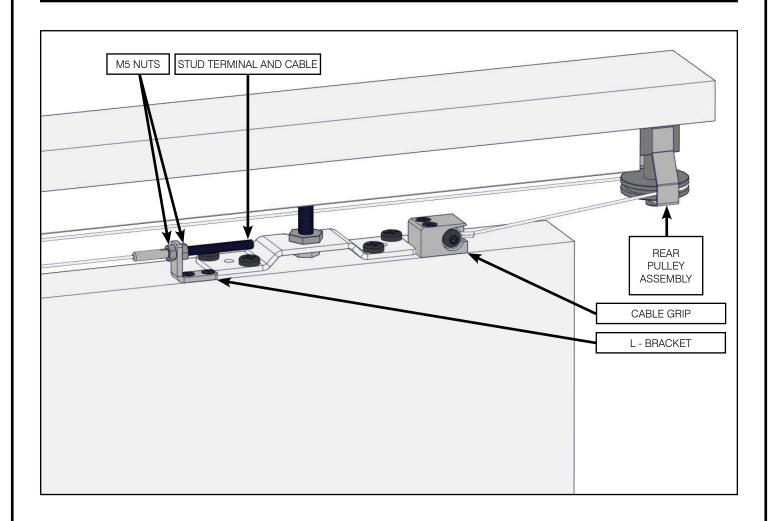
- REAR PULLEY ASSEMBLY
- STUD TERMINAL + CABLE
- CABLE GRIP

- L-BRACKET
- RUBBER BUMP STOP
 - FIXING PACK

R BUMP STOP

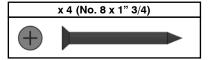
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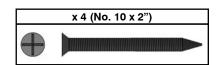
SIMULTANEOUS KIT

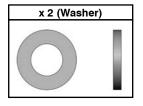


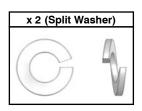
FIXING ITEMS SET

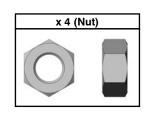


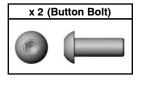


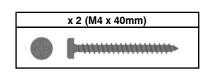






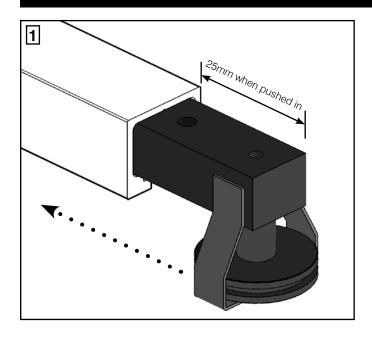


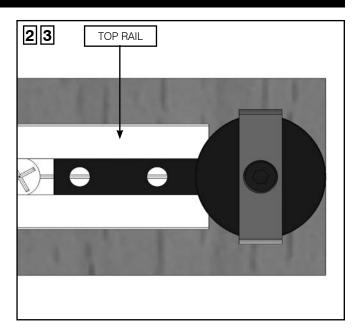


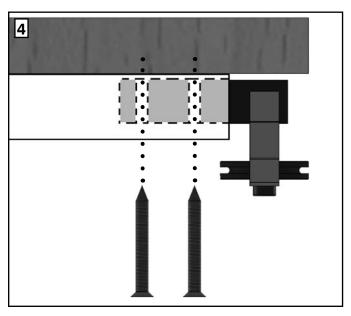


1. REAR PULLEY ASSEMBLY

STEPS 1,2 AND 3 MUST BE COMPLETE BEFORE FITTING THE TOP RAIL



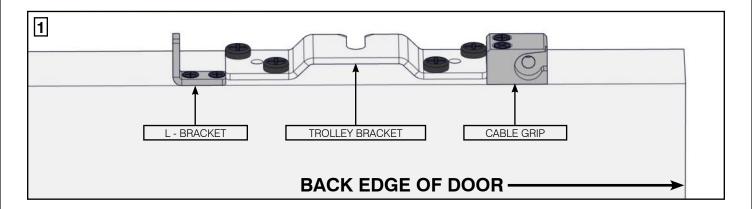


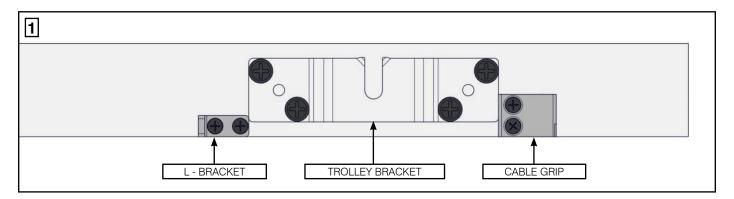


- 1. Push the rear pulley assembly into the back of the aluminium top rail. Ensure it is approximately 25mm from the back edge of the top rail. Mark both hole positions.
- 2. Remove the rear pulley assembly and drill the marked holes using a 6mm drill bit into the aluminium only.
- 3. Slide the rear pulley assembly back into the track but do not screw fix.
- 4. After fitting the top rail, use supplied screws, No. 10 x 2", to screw fix the rear pulley assembly in place.

REPEAT STEPS FOR THE OTHER SIDE

2. TENSION BLOCK AND L-BRACKET





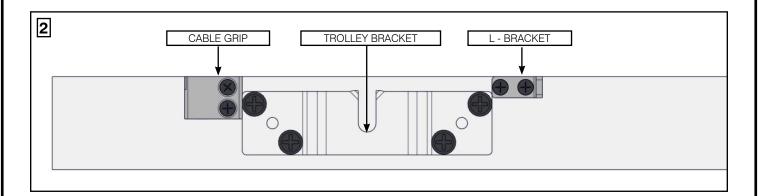
1. Before the doors are hung, but after you have fitted the trolley bracket - fit the cable grip and L-Bracket to the top of the door.

The cable grip is butted to the <u>rear</u> of the door bracket closest to the back edge of the door. The L-Bracket is butted to the <u>front</u> of the door bracket closest to the back edge of the door. Both components are placed on the side edge of the door.

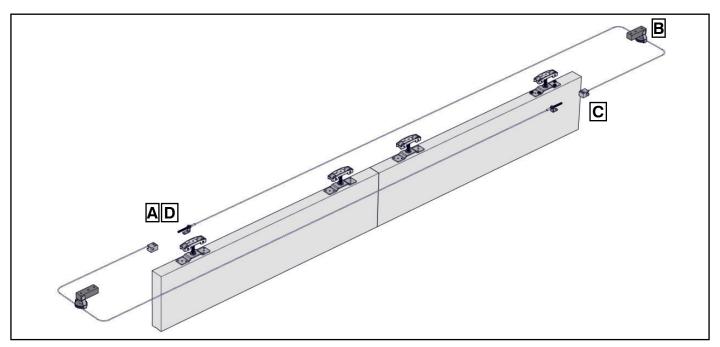
Mark and pilot drill the holes then screwfix in place using the supplied fixings.

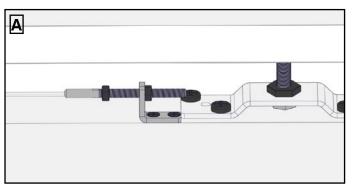
L-Bracket - No.8 x 1 1/4" Cable Grip - No.8 x 1 3/4"

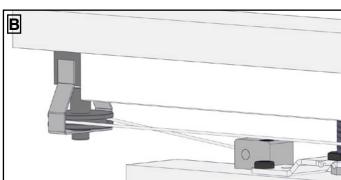
2. REPEAT STEPS FOR THE OTHER DOOR ENSURING THE POSITION IS REVERSED

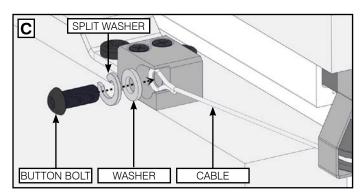


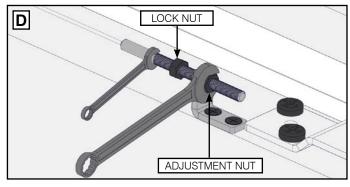
3. CABLE FITTING









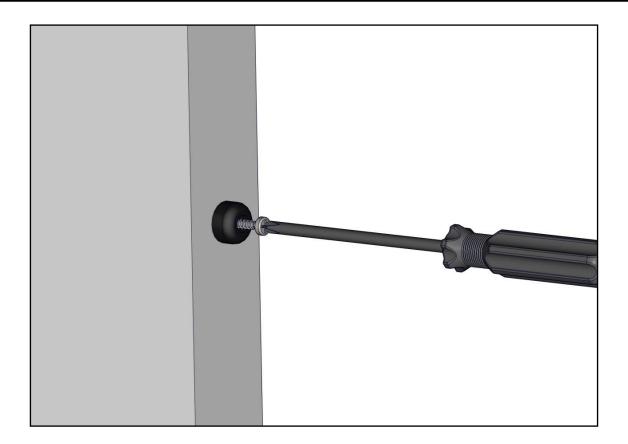


Once doors are hung, secure the doors in their fully open positions so the trolleys are pushed into the trolley stops (ask a second person to hold them open or use a wedge or weight).

- A. Assemble the stud terminal into the L-Bracket loosely and uncoil the cable.
- B. Loop it around and through the opposite door rear pulley assembly
- C. Secure the fixings into cable grip as shown to hold the cable securely. Cut away excess cable with side cutters.
- D. Tension cable using adjustment nut with an 8mm spanner, holding the stud with a 4.5mm spanner until cable is taught then tighten lock nut.

REPEAT FOR THE OTHER SIDE

4. RUBBER BUMP STOPS



Fit one of the rubber bump stops centrally to the back of each door using one of the M4 x 40mm screws.

REPEAT FOR THE OTHER SIDE TO COMPLETE INSTALLATION